






REMOVAL AND INSTALLATION

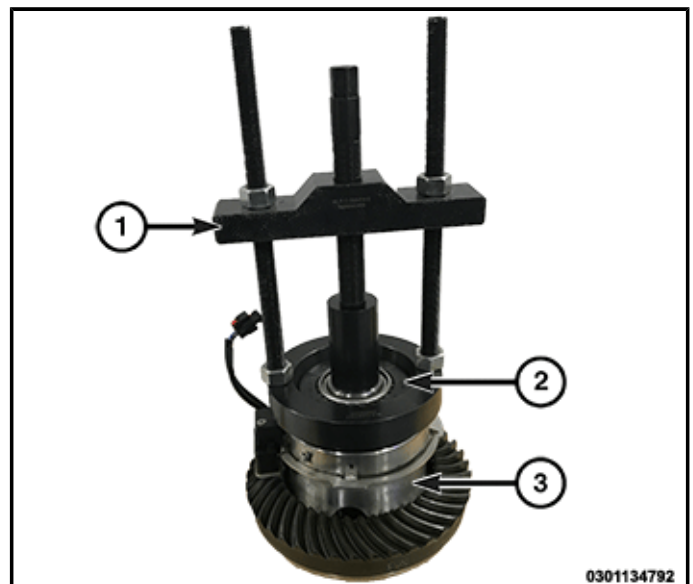
Special Tools:

[Click here to launch the form to order any tools you need.](#)

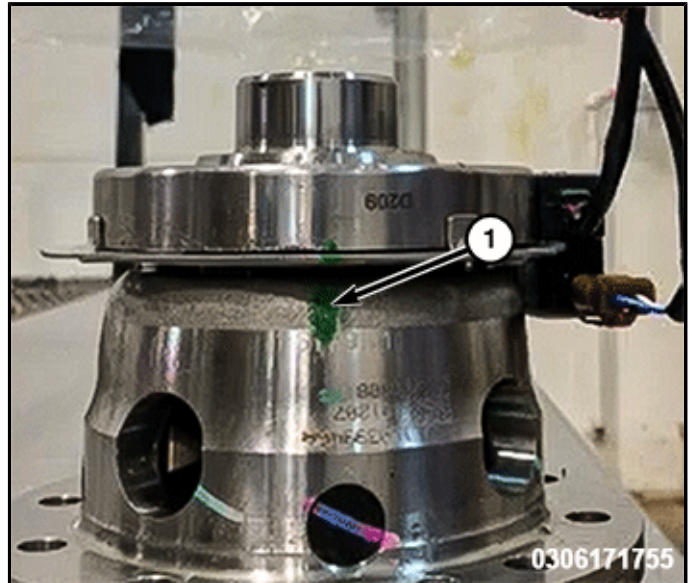
	<p>C-293-PA - Puller, Press Originally Shipped In Kit Number(s) 8418, 8837, C-293-M.</p>
	<p>9676 - Adapter Plug Originally Shipped In Kit Number(s) 9675, 9685, 9695.</p>
	<p>C-293-62 - Block Set, Puller</p>
	<p>6761 - Installer, Ball Joint Originally Shipped In Kit Number(s) 6745, 8165CC.</p>
	<p>C-4171 - Driver Handle, Universal Originally Shipped In Kit Number(s) 9202, 9202A-CAN, 9202CC, 9299, 9299CC, 9299CC, 9300A-CAN.</p>

REMOVAL

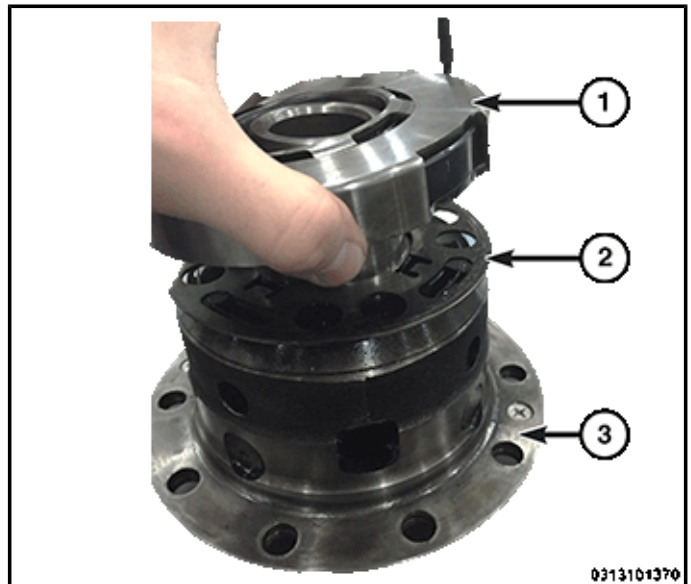
1. Remove the differential case from the differential housing (Refer to 03 - Differential and Driveline/CASE ASSEMBLY, Differential/Removal and Installation).
2. Remove the bearing from the actuator side of the differential case (3) using the [C-293-PA](#) (1), [Plug Adapter Plug 9676](#) , and [Block Set, Puller C-293-62](#) (2).



3. Mark the orientation (1) of the actuator and pressure plate to the differential case.



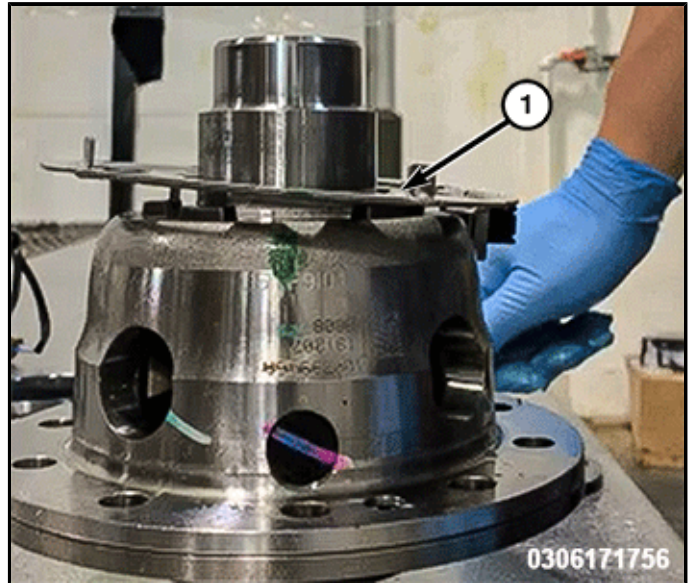
4. Remove the actuator (1) from the pressure plate (2) and from the differential case (3).



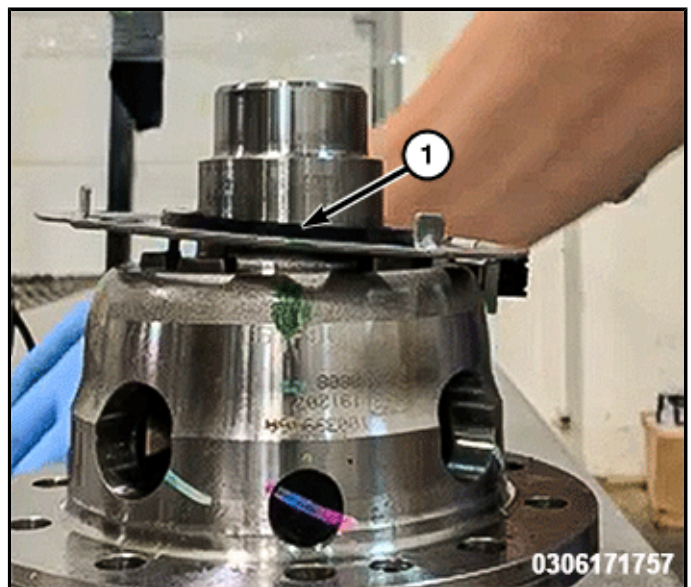
INSTALLATION

1. Place the pressure plate (1) onto the differential case. Align the tabs of the pressure plate to the differential case.

NOTE: Shown without ring gear installed.



2. Place the spacer (1) inside the pressure plate.



3. With the actuator (1) upside-down, press the pressure plate onto the differential case using hand pressure.



4. Remove the spacer (1) from the pressure plate.

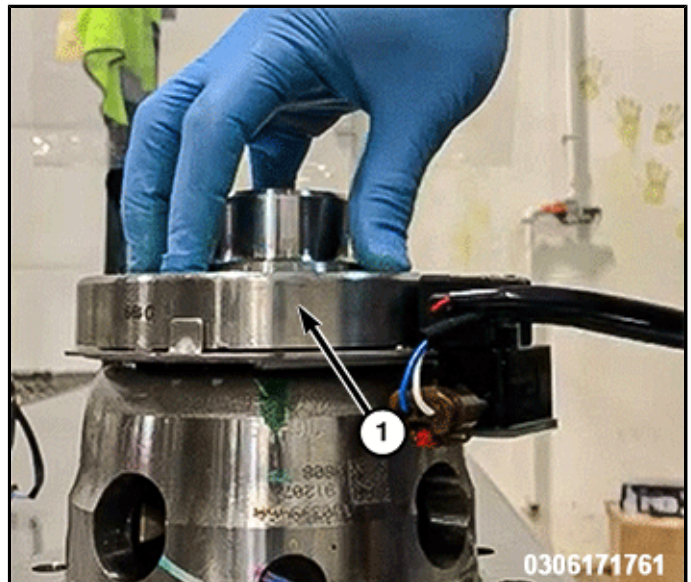


5. Install the spacer on the actuator.

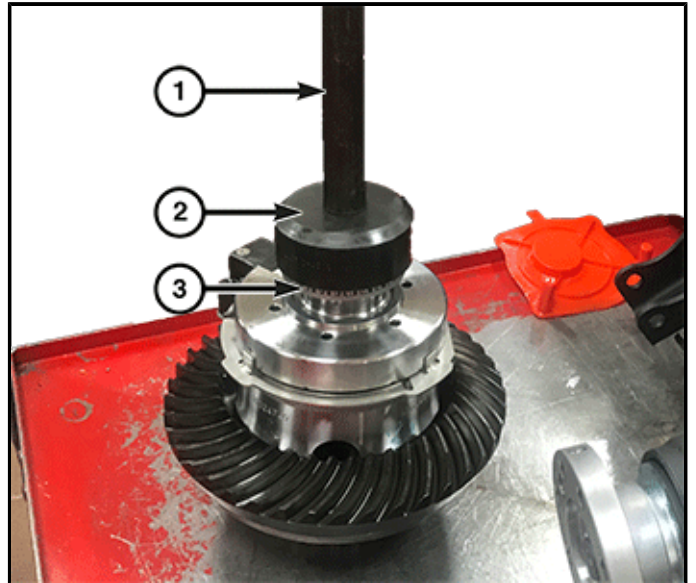
6. Orient the actuator (1) with the alignment tab (2) on the pressure plate.



7. Seat the actuator (1) on the pressure plate.



8. Install the differential side bearing (3) using the [Installer, Ball Joint 6761](#) (2) and Handle [C-4171](#) (1).



9. Install the differential case into the differential housing (Refer to 03 - Differential and Driveline/CASE ASSEMBLY, Differential/Removal and Installation).