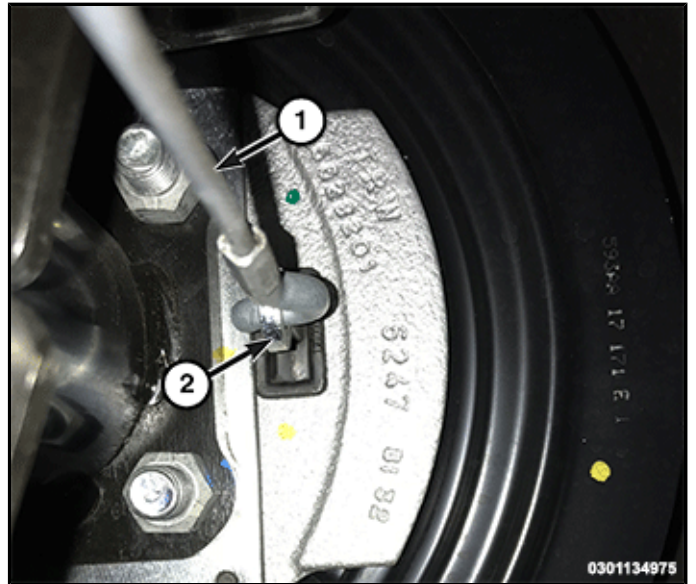


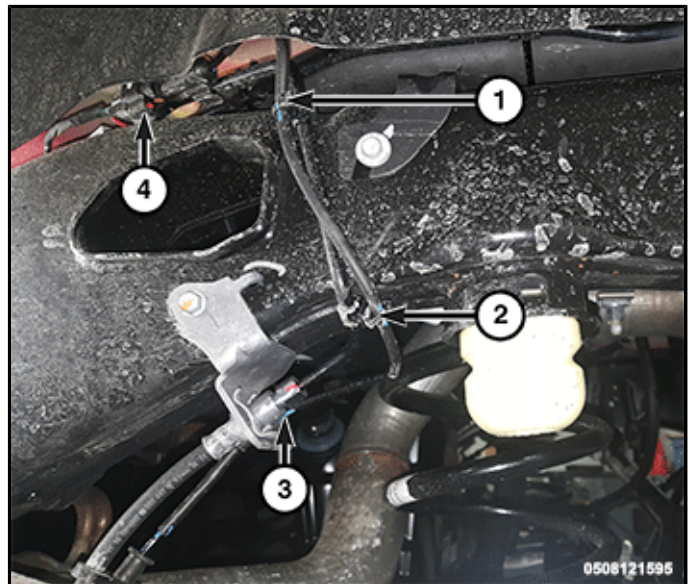
REMOVAL AND INSTALLATION

REMOVAL

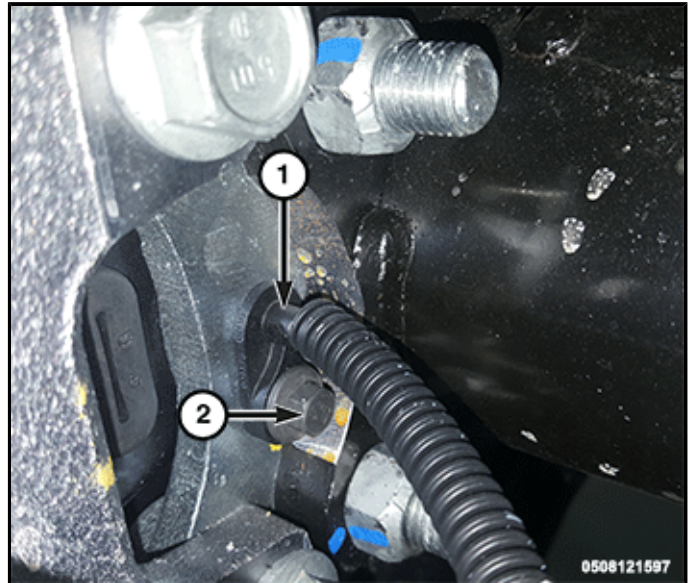
1. Raise and support the vehicle (Refer to 04 - Vehicle Quick Reference/Hoisting/Standard Procedure).
2. Remove the brake caliper with the adapter and the brake rotor.
3. Remove the park brake cable (1) from the support plate (2).



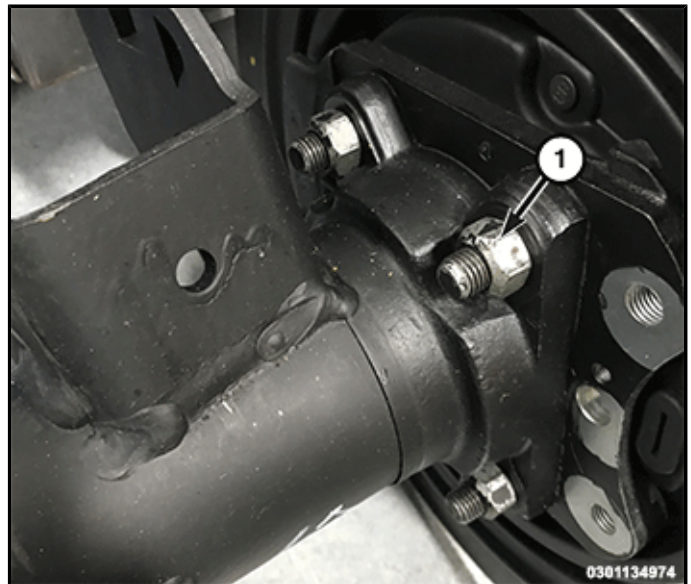
4. Disconnect the wheel speed sensor wire harness connector (4).



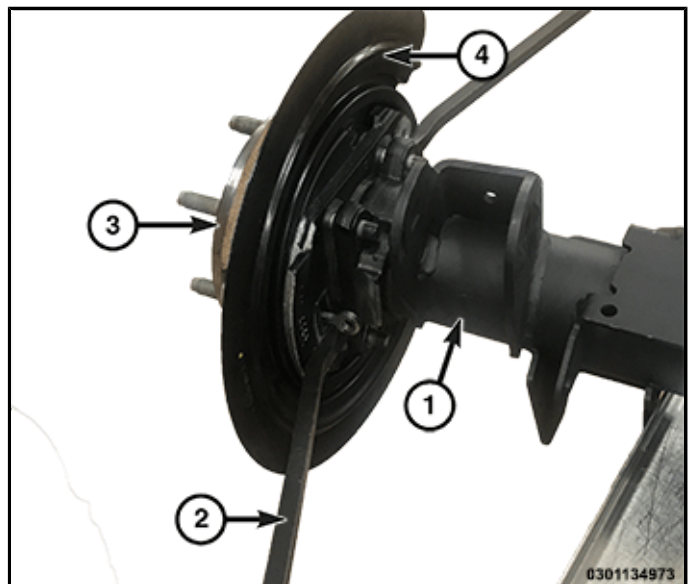
5. Remove the wheel speed sensor bolt (2) and remove the wheel speed sensor (1).



6. Remove the axle shaft retainer nuts (1).



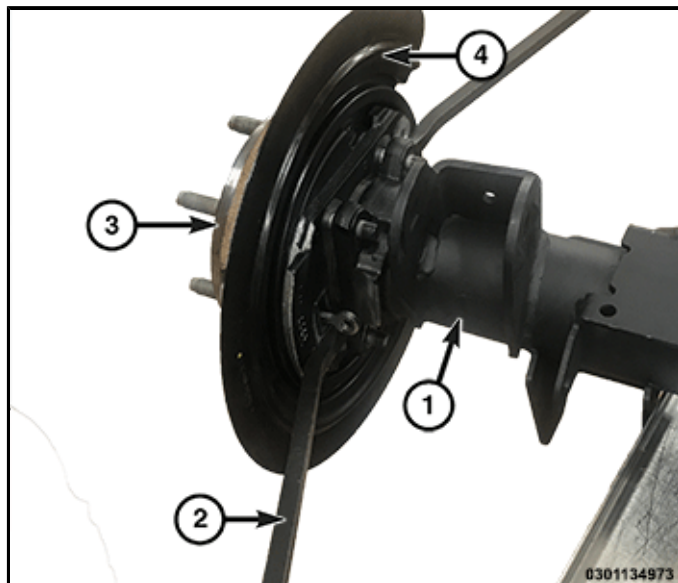
7. Remove the axle shaft (3) with the support plate (4), bearing and seal from axle tube (1) using a pry bar (2) or suitable tool.



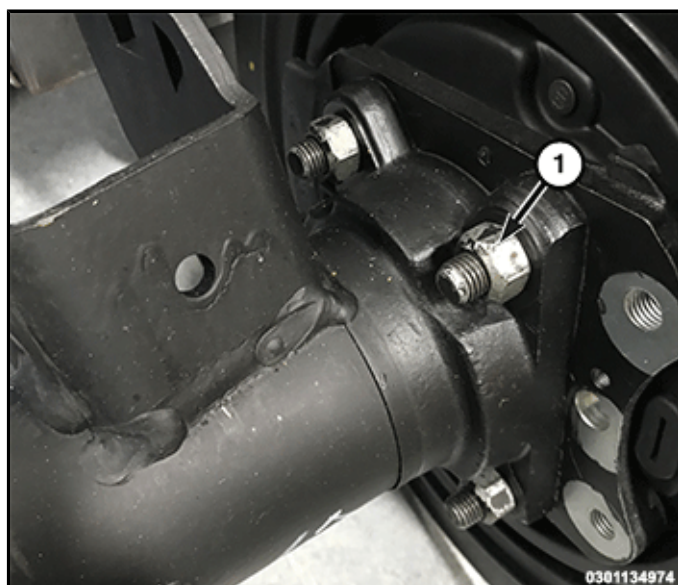
INSTALLATION

1. Install the axle shaft assembly (3) into the axle tube (1).

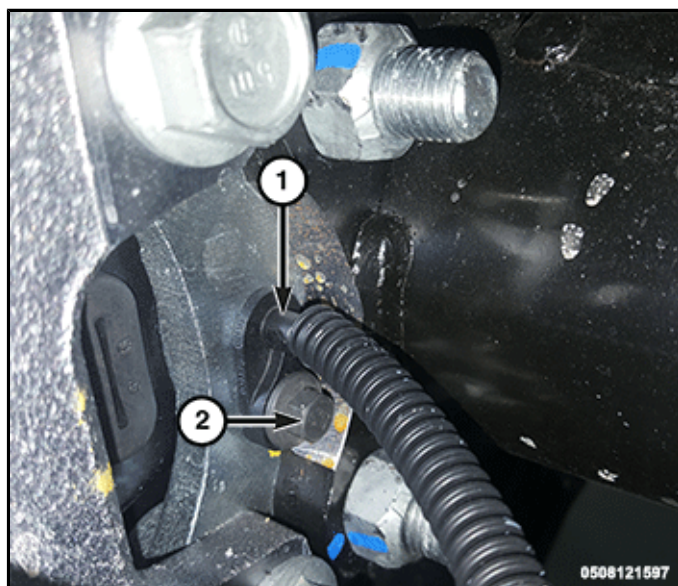
WARNING: Never reuse axle retainer nuts. Used torque nuts can loosen up. Failure to follow these instruction may result in personal injury.



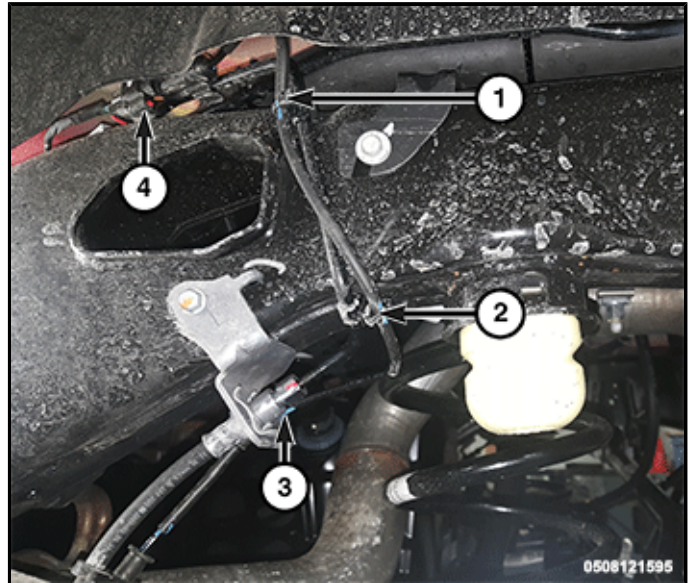
2. Install the **NEW** axle retainer nuts (1) and tighten to the proper (Torque Specifications).



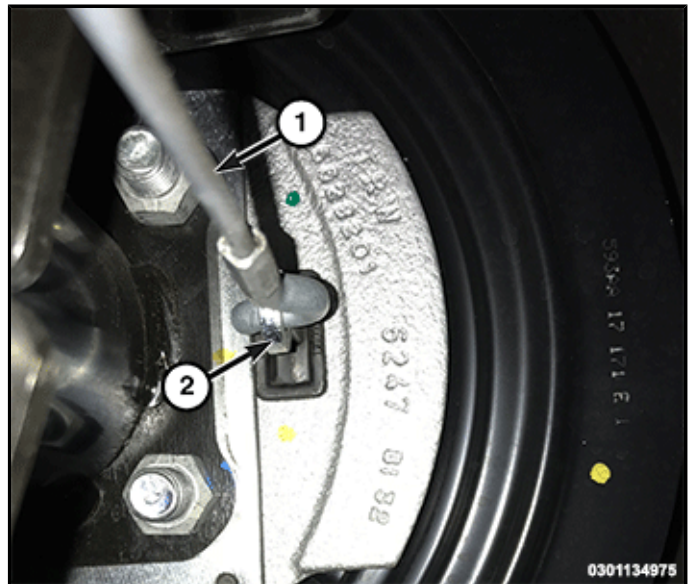
3. Install the wheel speed sensor (1) and the wheel speed sensor bolt (2) and tighten to the proper (Torque Specifications).



4. Connect the rear wheel speed sensor wire harness connector (4).



5. Install the park brake cables (1).



6. Install the brake caliper with the adapter and the brake rotor.
7. Remove the support and lower the vehicle.