

TORQUE SPECIFICATIONS

DESCRIPTION	N·m	Ft. Lbs.	In. Lbs.	COMMENTS
Case Half Bolts	26	19	—	
Drain/Fill Plug	28	21	—	
Extension Housing Bolts	26	19	—	
Harmonic Damper Bolts	25	18	—	
Output Flange Nut	225	166	—	
Poppet Plug	20	15	—	
Range Lever Bolt	30	22	—	
Range Position Switch	27	20	—	
Shifter Assembly to Base	8	—	71	
Shifter Adjuster Plate to Handle	20	15	—	
Shift Cable Adjustment Nut	20	15	—	
Shift Cable Bracket to Transmission	23	17	—	
Shift Cable Bracket to Support Bracket Nut	19	14	—	
Shift Cable Grommet to Floor	9	—	80	
Shift Cable Bracket to Floor	7	—	62	
Shift Motor (Actuator) Bolts	12	9	—	
Transfer Case Shift Bracket Bolts	23	17	—	
Transfer Case Shift Bracket Nut	21	14	—	
Transfer Case Shift Knob	2	—	17	
Transfer Case to Transmission Bolts	60	45	—	