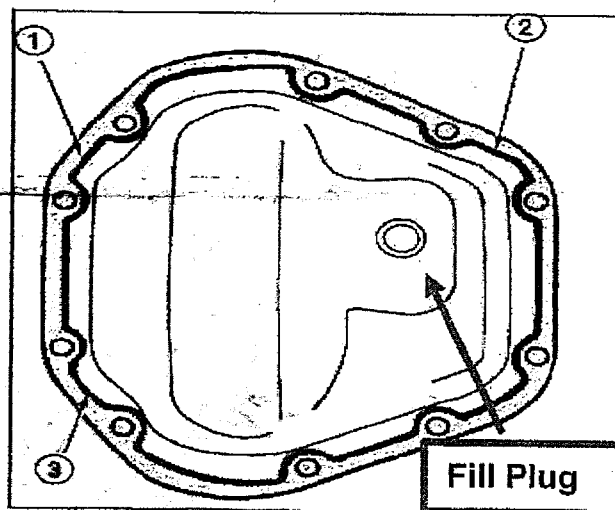
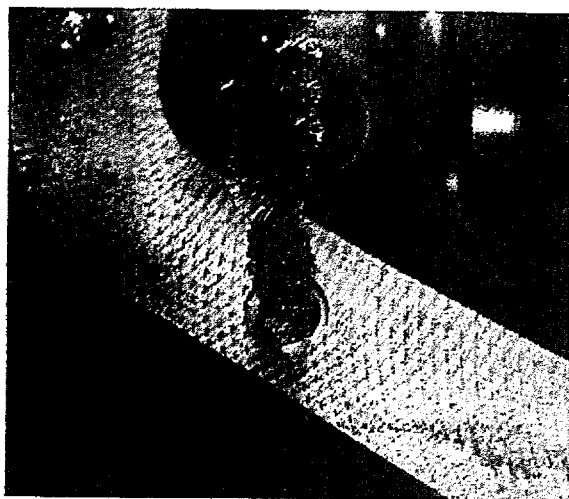


SPICER®



Instruction Sheet- Cover Plate Installation Geomet M8 x 1.25-6g x 20

1. Use a copper brush to remove any Loctite out of carrier bolt holes. Use brake cleaner to clean the bores. Use compressed air to ensure each bolt hole is dry and no brake cleaner remains.
2. Align NEW differential cover gasket to bolt holes.
3. Install differential cover and hand start all 12 NEW screws.
4. Torque each fastener to 16 Nm (12 Ft. Lbs.) using pattern seen below. Using same pattern, torque each fastener to 35 Nm (26 Ft. Lbs.).
5. Fill the differential to specifications, refer to Service Manual.
6. Install differential fill plug and tighten to 27 Nm (20 Ft. Lbs.).



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